



Assembly Instructions for Pace Clock Hands Replacement

31" ELECTRIC HANDS (#200309 and #200310)

Minute Hand Instructions

- Put black minute hand (#200310) on shaft of motor.
- Apply knurled nut onto threaded oblong shaft and gently tighten with pliers.

Second Hand Instructions:

- Apply brass hex nut to the rough threaded shaft. Turn the hex nut so that seven (7) threads are visible above the hex nut.
- Put the red second hand (#200309) on the shaft and turn clockwise to screw the hand onto the shaft until it meets the brass hex nut.
- The brass hex nut may be moved up or down if necessary.
- The idea is to keep a maximum distance between the hands so they do not strike each other.



15" BATTERY HANDS (#200402 and #200403)

Minute Hand Instructions

- Put black minute hand (#200403) on shaft of motor.
- Apply knurled nut onto threaded oblong shaft and gently tighten with pliers.

Second Hand Instructions:

- The red second hand (#200402) is pre-mounted on a brass fitting.
- Slide the perpendicular shaft that extends down from the second hand over the needle shaft located inside the minute hand shaft of the motor.
- Gently, but firmly, press the hand down onto the shaft.
- Turn motor on to make sure minute hand and second hand do not strike each other.



www.competitorswim.com
800-888-SWIM (7946)